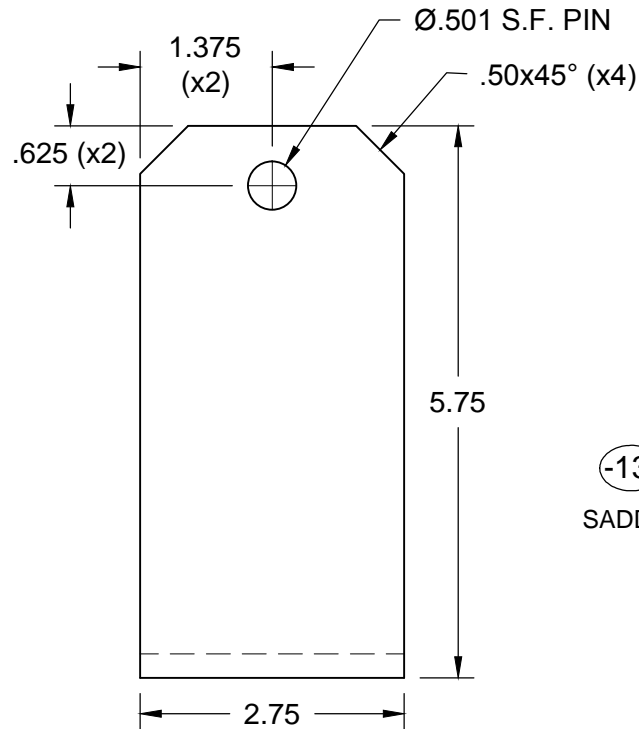
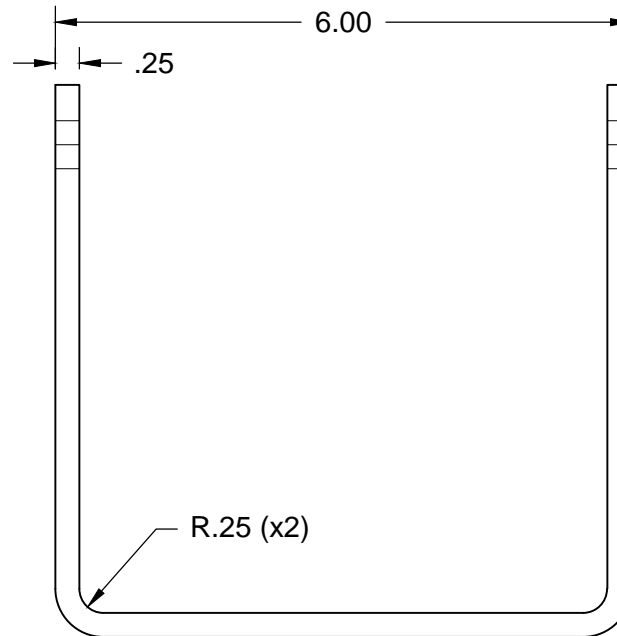


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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	CH'D RADIUS FROM .38 TO .25 P/N -13, ADDED NOTE FOR FINISH, CH'D QUANTITIES IN BOM PER W.P.	1/28/10	RJC	RW



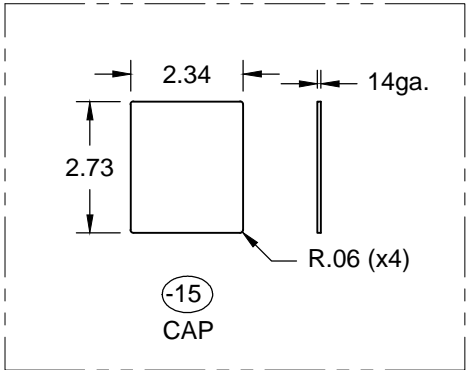
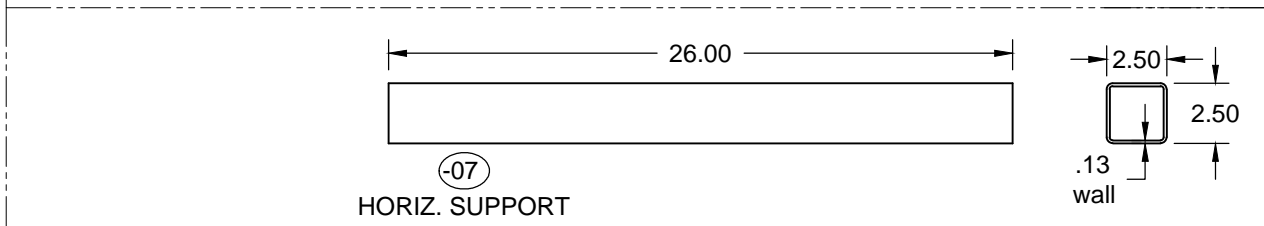
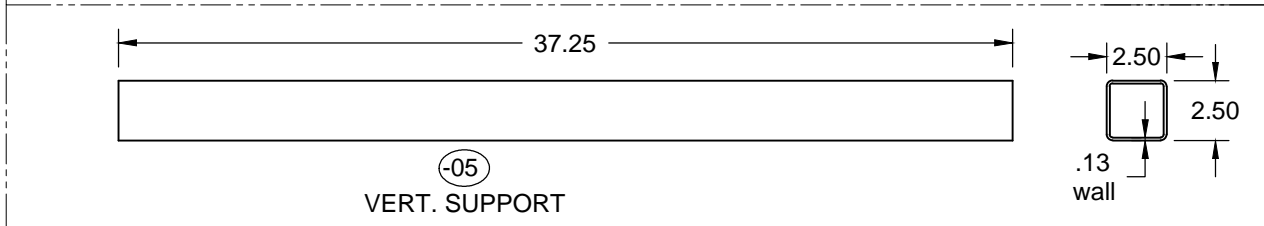
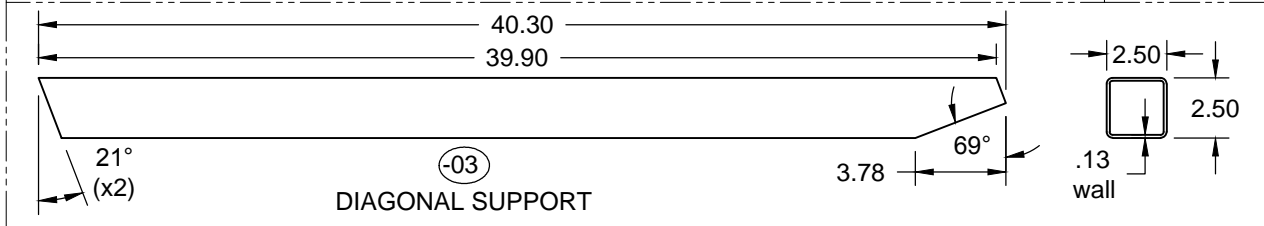
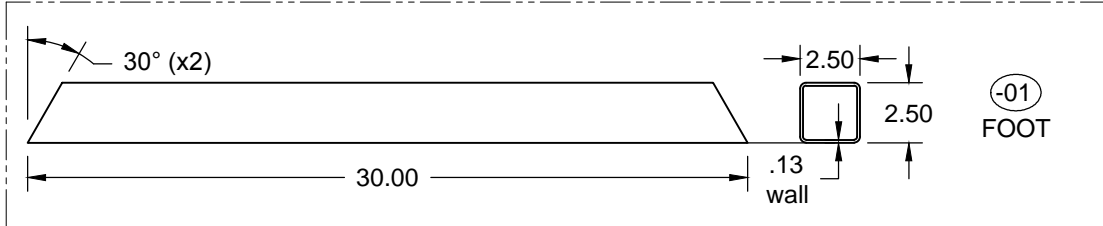
(-13)
SADDLE



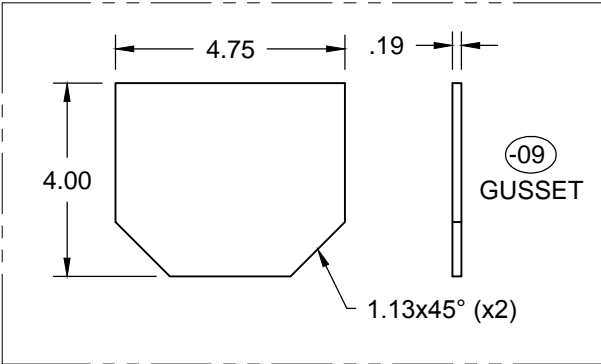
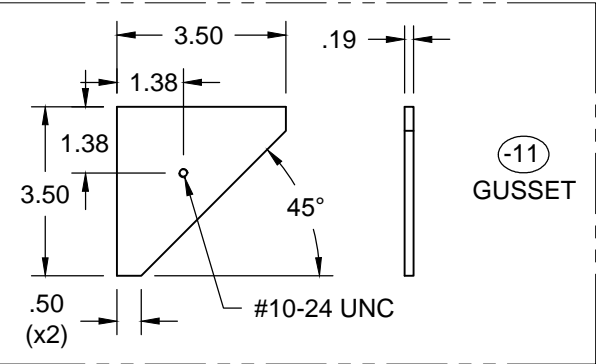
 RED BARN MACHINE

TITLE		AIRCRAFT SUPPORT STAND; SADDLE	
DWG NO.	269T3307-001-13	REV	1
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		DRAWN BY: PERRITT	
TOLERANCES ON:		APPROVED	
DECIMALS		HEAT TREAT	
XXX ± .005		FINISH	
XX ± .01		SPEC	
X ± .1		SEE WELDMENT	
FRACTIONS ± 1/32		USED ON MODEL	
ANGLES ± 5°		SCHWEIZER	
UNLESS OTHERWISE SPECIFIED			
1. BREAK ALL SHARP EDGES			
.015 x 45° PR .015 R			
2. DIMENSIONAL LIMITS APPLY AFTER PLATING			
SCALE	NTS	DATE	9-15-09
		SHEET	3 of 3

REVISIONS			
REV	DESCRIPTION	DATE	INITIAL
-	--	-	-



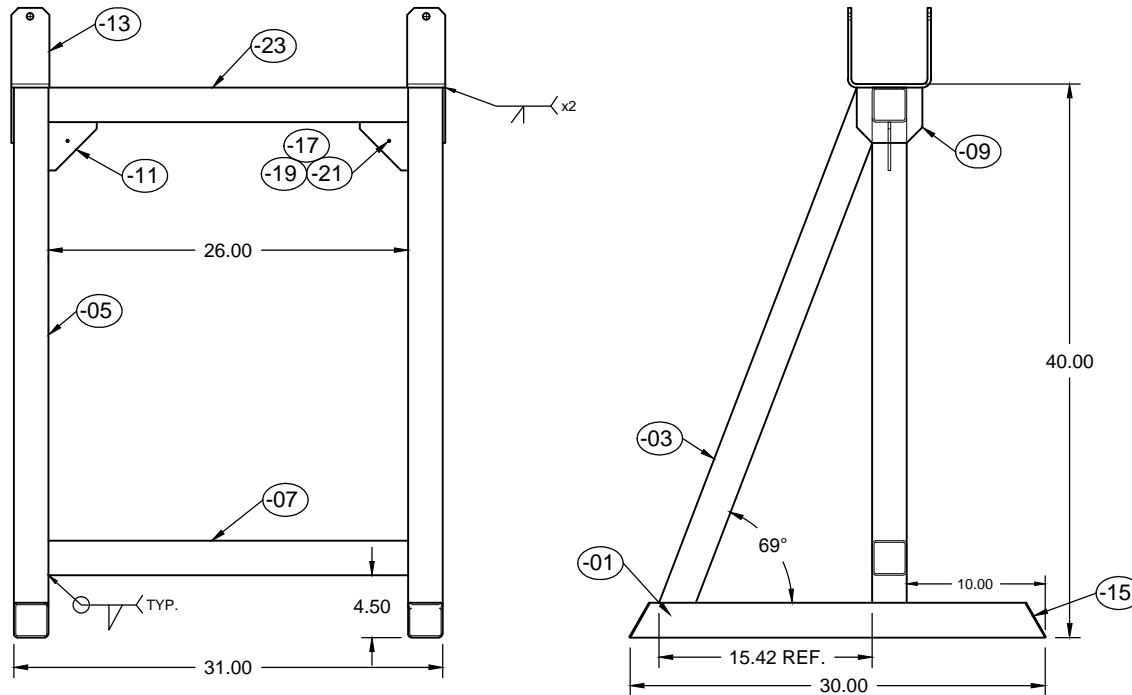
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RED BARN MACHINE			
TITLE			
AIRCRAFT SUPPORT STAND; PARTS			
DWG NO.			REV
269T3307-001-01 thru 11 & 15			1
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		DRAWN BY: PERRITT	
TOLERANCES ON:		APPROVED	
DECIMALS		HEAT TREAT	
.XXX ± .005		FINISH SPEC	
.XX ± .01		USED ON MODEL	
X ± .1		SCHWEIZER	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING		SCALE	
NTS		DATE 9-15-09	
SHEET		2 of 3	

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	CH'D RADIUS FROM .38 TO .25 P/N -13, ADDED NOTE FOR FINISH, CH'D QUANTITIES IN BOM PER W.P.	1/28/10	RJC	RW



NOTE: THE BELOW QUANTITIES MAKE UP 1 SET (2 UNITS).

ASSY QTY	ASSY QTY	B/O	PART #	UNIT QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS	Pg.
			-01	4	FOOT	STEEL, SQ. TUBING	2-1/2 x 1/8 wall x 30	2
			-03	4	DIAGONAL SUPPORT	STEEL, SQ. TUBING	2-1/2 x 1/8 wall x 41-3/8	2
			-05	4	VERTICAL SUPPORT	STEEL, SQ. TUBING	2-1/2 x 1/8 wall x 37-1/4	2
			-07	4	HORIZONTAL SUPPORT	STEEL, SQ. TUBING	2-1/2 x 1/8 wall x 26	2
			-09	4	GUSSET	A-36	3/16 x 4 x 4-3/4	2
			-11	4	GUSSET	A-36	3/16 x 3-1/2 x 3-1/2	2
			-13	4	SADDLE	A-36	1/4 x 2-3/4 x 16-1/2	3
			-15	8	CAP	STEEL, SHEET	14ga. x 2.34 x 2.73	2
		B/O	-17	4	BALL LOCK PINS		MCMaster-CARR #90302A487	1
		B/O	-19	4	LANYARD		MCMaster-CARR #90312A37	1
		B/O	-21	4	MACHINE SCREW	PLATED STEEL	#10-24 UNC x1/4	1
		B/O	-23	2	PLACARD, ADHESIVE BACKED		RB41009	N/S
ASSY #								

NOTE:
SAFETY YELLOW
SHERWIN WILLIAMS
T-5920 59-YELLOW RIBBON

 RED BARN MACHINE

TITLE		AIRCRAFT SUPPORT STAND	
DWG NO.		269T3307-001	REV 1
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1		DRAWN BY: PERRITT APPROVED HEAT TREAT FINISH SPEC SEE NOTE	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING		USED ON MODEL SCHWEIZER	
SCALE	NTS	DATE	9-15-09
		SHEET	1 of 3

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REVISIONS				
REV	DESCRIPTION			DATE
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NOT APPROVED FOR PRODUCTION

ASSY QTY	ASSY QTY	B/O	PART #	UNIT QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1		DRAWN BY: PERRITT APPROVED HEAT TREAT FINISH SPEC USED ON MODEL	
			-1	-		-	-	FRACTIONS ± 1/32 ANGLES ± 5°			
								UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING			
	ASSY #							SCALE	NTS	DATE	SHEET 1 of 1

